

### Safe Working Practices:

#### SWP- 35 RRE Cold Store Tilting Cab Process

Before doing any type of work you must carry out an assessment of the task to be undertaken. This will include the equipment to be worked on, the task itself, Personal Protective Equipment requirements, the work area and environment, plus the tools and equipment required to carry out the job safely. Consult your team leader if you are not satisfied the job can be carried out in a safe manner.

**In addition to service/repair manual guidelines, the following must always be applied:**

- 1.0 Select a safe working area (refer to SWP-01 Work Area). Make sure suitable space is available around the truck to allow for the cab once in its tilted position. The area must be secure to prevent others entering during the tilting process.
- 1.1 Ensure the interior of the cab is clear of any equipment that may move or become dislodged during tilting.
- 1.2 Put the truck into 'Service Mode'. Instructions on how to activate 'Service Mode' have been given in the product technical training course and are available in the service manual. The battery must be fitted and retracted into the truck.
- 1.3 Fit the door securing tool; see Fig 1 and Fig 2. Tool part No: 7509180



Fig 1



Fig 2

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- 1.4 Standing within the area created by the open door and the door securing tool, see Fig 3, begin tilting the cab.



Fig 3

- 1.5 When the cab has reached the position shown in Fig 4, stop the tilt process. From this position the security of the cab tilting cylinder upper fixing must be inspected to ensure its security. If any problems are detected with this fixing at this time the tilting process must be stopped.



Fig 4



Fig 5

- 1.6 Once this fixing has been confirmed as good, the tilting process can be continued to the fully tilted position, see Fig 5.